



- 1) Cut wire neatly.
- 2) Wire brush to “Rough-up” the wire.



- 3) Fully insert wire until it reaches the stop.



- 4) Repeat steps 2 & 3 with the other end.



- 5) Visually confirm that wire is all the way in and the strands are not separated.



- 6) Tug on wire to set jaws.

**SPLICES REQUIRE A MINIMUM TENSION OF 5% OF THE WIRE'S RBS (Rated Breaking Strength)**  
EX: Wire rated for 8,000 lbs. requires a min. tension of 400lbs.



- 7) Jaws may be pulled back with thumb and index finger to release conductor.

**DO NOT REUSE SPLICE MORE THAN ONCE.** The gripping teeth may become contaminated if the wire is inserted too many times. Always use your best judgment when reusing a connector.